



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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36204-10
Job Sheet 211376



Part No: 36204-10

Job Qty: 1 pcs

Part Name: Placard Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/15/20

Job Tracking No:

Due Date: 7/24/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: REV 2 IPP REV:A MEW ISSUE 20-07-10 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Shear - 1	1 pcs		7/23/20	0.10	0.07	Shear - 1			DAS 58 7-89 JUL 20 2020
115	Brake NC <i>Jig is made Pts see</i>	1 pcs		7/23/20	0.25	0.20	Small Fab - Brake - 1 - B4B			DAS 58 9-89 JUL 20 2020
130	Large Fab - Basket - 1	1 pcs		7/24/20	0.10	0.17	Large Fab - 1 - B4B			DAS 24 9-89 7/29/20
							Large Fab - 10 - B4B			
							Large Fab - 2 - B4B			
							Large Fab - 3 - B4B			
							Large Fab - 4 - B4B			
							Large Fab - 5 - B4B			
							Large Fab - 6 - B4B			
							Large Fab - 7 - B4B			
							Large Fab - 8 - B4B			
							Large Fab - 9 - B4B			
							Large Fab - 11 - B4B (Various)			
							Large Fab - 12 - B4B			
140	QC 9	1 pcs		7/24/20	0.00	0.00	QC 9 - 10			DAS 43 9-89 7/29/20
							QC 9 - 18			
							QC 9 - 24			
							QC 9 - 43			
							QC 9 - 50			
							QC 9 - 9			
145	QC 5	1 pcs	7/24/20	0.00	0.00	QC 5 - 10			DAS 43 9-89 7/29/20	
						QC 5 - 12				
						QC 5 - 17				
						QC 5 - 18				
						QC 5 - 19				
						QC 5 - 22				
						QC 5 - 24				
						QC 5 - 3				
						QC 5 - 43				

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DAS 24 9-89

DAS 24 9-89

					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					QC 5 - 82	
150	Packaging 3-1 - Stock - B4B	1 pcs	7/24/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	DAS
					Packaging 3 - 20 - B4B	43
					Packaging 3 - 21 - B4B	9-89
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
160	QC 21 - SA	1 pcs	7/24/20	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 9	
					QC 21 - SA - 77	

DAS
43
9-89 7/29/20

JUL 29 2020 DAS
77
9-89

Part Op 100 - 1-Cut Blank 3.525" x 2.025" 3.875 x 2.275 +
 Descriptions: 115 - 1-Form part as per Dwg 36204-10 2-grind .063" chamfer as per dwg
 130 - Weld per dwg A/R 4130 rod Batch: _____
 140 - QC9- Inspect visual per QSI004- Fusion Welds
 145 - QC5- Inspect part completeness to step on W/O
 150 - Identify as per dwg & Stock Location: _____ - LOCATION : Large Fab
 160 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M1010S20GA	1010/1025 Sheet	.0500 sf (.05 ea)	100-Shear - 1	fm130805

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Shear - 1	M1010S20GA	0	73	0

Part Specifications
Specifications could not be found.

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Container No: S289351



Part: 36204-10

Job No: 211376

Serial No/Batch: S289351

Revision: Rev 2

Inspector:

Exp Date:

Instructions:

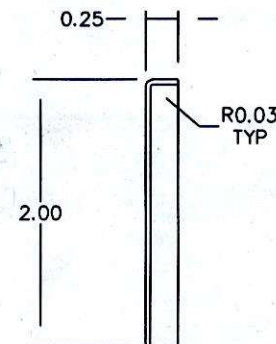
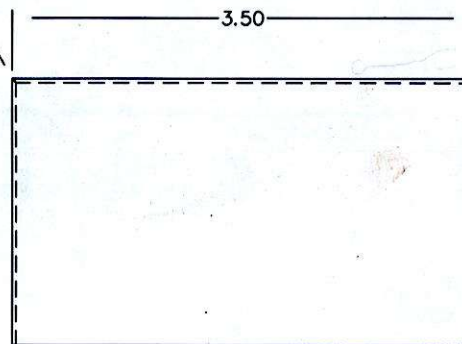
Date: 07/21/20

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
2	SEPARATED THIS PART FROM REMAINDER OF UNUSED DRAWING 36204 REV. 1 AND UPDATE TITLE BLOCK	BJC	18 FEB 2014

NOTES

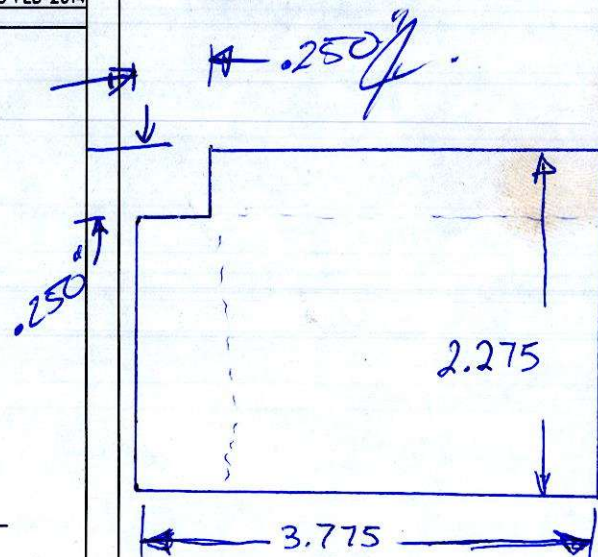
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 1018 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C.
WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.

GTAW
ALONG CORNER JOINT



CHAMFER 0.063

⑩ PLACARD BRACKET



Flat pattern

+ .025 for Rad

1	36204-10	10	PLACARD BRACKET	1018 MILD STEEL	ASTM A568	0.035 SHEET
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					
APPROVALS DRAWN: STEVEN FAHEY CHECKED: E. BURGOIN				DATE 07 OCT 1999		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1				AERO DESIGN LTD. 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.483.2376 www.aerodesign.ca		
HELICOPTER CARGO BASKET COMPONENT - PLACARD BRACKET				SCALE 1 : 1 SHEET 1 OF 1		
DWG. SIZE DWG. NO. REV.				A4 36204-10 2		

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